



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1200-0

ISSUANCE DATE: 06/30/2011

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS

CONDITIONS

- The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEOA]
- This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services a:1647,12000; Jun 30 2011 7:50AM - GOUGHD: John Street on Required with GOUGHD

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- 8. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 9. Emissions from the natural gas-fired unit shall not exceed any of the following limits: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 11. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 12. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 14. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 15. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
- 16. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 17. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 20. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. The source test plan shall identify which basis (ppmy or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 22. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 24. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The permittee shall maintain records of: (1) the date and time of NOx; CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 27. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 29. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 30. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 31. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit

- 32. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 33. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 34. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 35. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 36. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 37. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters.

 [District Rule 2010] Federally Enforceable Through Title V Permit
 - 38. Aera will surrender ERCs sufficient to fully offset operational emissions as required by District NSR requirements. [Public Resources Code 21000-21177: California Environmental Quality Act]
 - 39. Prior to the start of construction activities, Aera shall provide the District with documentation demonstrating that maps identifying all wells in the vicinity of the sites have been submitted to DOGGR for compliance with DOGGR's Well Review Program. [Public Resources Code 21000-21177: California Environmental Quality Act]
 - 40. During construction activities, if unknown, unrecorded or abandoned wells are discovered, or if any wells are damaged, Aera shall immediately notify the DOGGR. [Public Resources Code 21000-21177: California Environmental Quality Act]
 - 41. Any wells discovered or exposed during construction activities will be tested for flammable vapors. [Public Resources Code 21000-21177; California Environmental Quality Act]
 - 42. A qualified biologist will conduct a pre-construction survey for sensitive species within 30 days of the onset of ground disturbance. If sensitive species or their nests/dens are detected, the appropriate standardized avoidance measures will be implemented to preclude take of the species. If standardized avoidance measures cannot be achieved, Aera will consult with the CDFG and USFWS to develop alternative compliance measures. [Public Resources Code 21000-21177: California Environmental Quality Act]
 - 43. Impacts to endangered species habitat as identified in pre-construction surveys will be mitigated at the Coles Levee Ecological Preserve at a ratio of 1.1:1. [Public Resources Code 21000-21177: California Environmental Quality Act]
 - 44. Prior to construction, Aera will conduct a sensitive species education program (tailgate briefing) for all Project personnel. Topics to be discussed during the briefing shall include: occurrence and distribution of sensitive species in the project area, take avoidance measures being implemented during the Project, reporting requirements if incidental take occurs, and applicable definitions and prohibitions under the Endangered Species Act. [Public Resources Code 21000-21177: California Environmental Quality Act]
 - 45. During construction, a biological monitor will be present while ground-disturbing activities are occurring based on the sensitivity of the habitat in which a project occurs. [Public Resources Code 21000-21177: California Environmental Quality Act]

- 46. During construction, pets are prohibited on the construction site. [Public Resources Code 21000-21177; California Environmental Quality Act]
- 47. During construction, firearms are prohibited on the construction site. [Public Resources Code 21000-21177; California Environmental Quality Act]
- 48. During construction, all food-related trash, such as wrappers, cans, bottles, bags, and food scraps will be disposed of daily in containers with secure covers and regularly removed from project sites. [Public Resources Code 21000-21177: California Environmental Quality Act]
- 49. During construction, USFWS and CDFG will be notified immediately in the event that the Project avoidance measures fail and there is a take of a threatened or endangered species. [Public Resources Code 21000-21177: California Environmental Quality Act]
- 50. In the event that archaeological resources are discovered during ground-disturbing activities associated with construction of the proposed Project, all work within 100 feet of the find shall cease. Aera will notify and retain a qualified archaeologist to assess and provide an evaluation of the significance of the find. Aera shall determine whether avoidance is necessary and feasible in light of the factors such as the nature of the find, project design, costs, and other considerations, and, if necessary, develop appropriate mitigation measures in consultation with Kern County and other appropriate agencies and individuals. Work may resume on the Project site once the evaluation of the find is complete by the qualified archaeologist. [Public Resources Code 21000-21177: California Environmental Quality Act]
- 51. In the event that paleontological resources are discovered during ground-disturbing activities associated with construction of the proposed Project, all work within 100 feet of the find shall cease. Aera will notify and retain a qualified paleontologist to assess and provide an evaluation of the significance of the find. Aera shall determine whether avoidance is necessary and feasible in light of the factors such as the nature of the find, project design, costs, and other considerations, and, if necessary, develop appropriate mitigation measures in consultation with Kern County and other appropriate agencies and individuals. Work may resume on the Project site once the evaluation of the find is complete by the qualified paleontologist. [Public Resources Code 21000-21177: California Environmental Quality Act]
- 52. In the event that human remains are discovered during construction of the Project, all work within 100 feet shall be ceased and the discovery will immediately be reported to the County Coroner. If the remains are determined to be Native American in origin, the County Coroner shall notify the Native American Heritage Commission (NAHC) within 24 hours of the determination. The NAHC will solicit those persons it believe to be the nearest descendants of the remains for recommendations. Aera shall, in consultation with the identified descendants of the remains and/or NAHC, will identify the appropriate measures for the treatment or disposition of the remains. [Public Resources Code 21000-21177; California Environmental Quality Act]

Appendix B Draft ATCs

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AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1182-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

NER OR OPERATOR.

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH NATIONWIDE BOILER MODEL CATASTAK SELECTIVE CATALYTIC REDUCTION SYSTEM (5 PPMV NOX) OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1182-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]
- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Diffectory APCO

- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 13. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBtu/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
- 20. A source test to demonstrate compliance with NOV and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit

- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. The permittee shall monitor and record the stack concentration of NH3 at least once during each month in which a source test is not performed. NH3 monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation; i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within one day of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, or the NH3 concentrations corrected to 3% O2, as measured by District approved gas-detection tubes, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. All NOx, CO, O2 and NH3 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. NH3 emission readings shall be measured in accordance with the gas sample tube manufacturer's specifications and recommendations. Portable analyzer emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. The permittee shall maintain records of: (1) the date and time of NOx, CO, O2 and NH3 measurements, (2) the O2 concentration in percent by volume and the measured NOx, CO and NH3 concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) method of determining the NH3 concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Ammonia emissions readings shall be conducted at the time the NOx, CO and O2 readings are taken. The readings shall be converted to ppmvd @ 3% O2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 34. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 35. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 38. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 39. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V
- 40. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit

- 41. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 42. The permittee shall obtain written District approval for the use of any equivalent SCR equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 43. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters.

 [District Rule 2010] Federally Enforceable Through Title V Permit
- 44. ATC S-1547-1182-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1183-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH NATIONWIDE BOILER MODEL CATASTAK SELECTIVE CATALYTIC REDUCTION SYSTEM (5 PPMV NOX) OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1183-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]
- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services \$-1547-1183-1; Mar 8 2013, 9:38AM - DAVIDSOS Joint Inspection NOT Required

- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBtu/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
- 20. A source test to demonstrate compliance with NOX and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit

- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. The permittee shall monitor and record the stack concentration of NH3 at least once during each month in which a source test is not performed. NH3 monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation; i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within one day of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, or the NH3 concentrations corrected to 3% O2, as measured by District approved gas-detection tubes, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. All NOx, CO, O2 and NH3 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. NH3 emission readings shall be measured in accordance with the gas sample tube manufacturer's specifications and recommendations. Portable analyzer emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. The permittee shall maintain records of: (1) the date and time of NOx, CO, O2 and NH3 measurements, (2) the O2 concentration in percent by volume and the measured NOx, CO and NH3 concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) method of determining the NH3 concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Ammonia emissions readings shall be conducted at the time the NOx, CO and O2 readings are taken. The readings shall be converted to ppmvd @ 3% O2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 34. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201]
- 35. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 38. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 39. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 40. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit

- 41. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 42. The permittee shall obtain written District approval for the use of any equivalent SCR equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 43. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit
- 44. ATC S-1547-1183-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1184-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

ISSUA

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH NATIONWIDE BOILER MODEL CATASTAK SELECTIVE CATALYTIC REDUCTION SYSTEM (5 PPMV NOX) OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1184-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070]
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]
- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Diffectory APCO

DAVID WARNER, Director of Permit Services

- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102] Federally Enforceable Through Title V Permit
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBtu/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
- 20. A source test to demonstrate compliance with Novand Co emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and #\$20] Federally Enforceable Through Title V Permit

- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. The permittee shall monitor and record the stack concentration of NH3 at least once during each month in which a source test is not performed. NH3 monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation; i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within one day of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, or the NH3 concentrations corrected to 3% O2, as measured by District approved gas-detection tubes, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. All NOx, CO, O2 and NH3 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. NH3 emission readings shall be measured in accordance with the gas sample tube manufacturer's specifications and recommendations. Portable analyzer emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. The permittee shall maintain records of: (1) the date and time of NOx, CO, O2 and NH3 measurements, (2) the O2 concentration in percent by volume and the measured NOx, CO and NH3 concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) method of determining the NH3 concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Ammonia emissions readings shall be conducted at the time the NOx, CO and O2 readings are taken. The readings shall be converted to ppmvd @ 3% O2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 34. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 35. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 38. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 39. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 40. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit

- 41. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 42. The permittee shall obtain written District approval for the use of any equivalent SCR equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 43. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit
- 44. ATC S-1547-1184-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1185-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1185-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dilectory APCO

DAVID WARNER Director of Permit Services

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1185-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1186-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1186-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1182-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1187-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164 BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1187-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

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DAVID WARNER, Director of Permit Services

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 sef. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters.

 [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1182-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1188-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1188-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Directory APCC

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title Permit

42. ATC S-1547-1188-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1189-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

ISSUA

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1189-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Diffectory APCO

DAVID WARNER, Director of Permit Services

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1189-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1190-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

ISSUA

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1190-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits:: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1190-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1191-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1191-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Directory APCO

DAVID WARNER Director of Permit Services

- This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dsef calculated to 12% CO2; sulfur - 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 - 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District linspection upon request. [District Rule 4320] Federally CONDITIONS CONTINUE ON NEXT PAGE Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters.

 [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1191-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1192-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

ISSUA

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1192-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34, T28S, R21E, and SW/4 of Section 2 and NE/4, NW/4, SW/4 & SE/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 sef. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 5 ppmvd @ 3% O2 or 0.0061 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1200 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 745,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the allowable emissions limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,136 lb/quarter; SOx: 391 lb/quarter; PM10: 1,416 lb/quarter and VOC: 559 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2958-2, S-2395-1, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters.

 [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1192-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1193-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1193-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER Director of Permit Services

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits:NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1193-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1194-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1194-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters.

 [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1194-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1195-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

ISSUA

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1195-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dilectory APCO

DAVID WARNER Director of Permit Services

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3]
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title Permit

42. ATC S-1547-1195-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1196-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1196-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services 8-1547-1196-1 Mar 8 2013 9:39AM -- DAVIDSOS : Joint Inspection NOT Required

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3]
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1196-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1197-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1197-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dinectory APCO

DAVID WARNER, Director of Permit Services

- This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits:: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur - 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 - 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 22011 Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 43201 Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available to District linespection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit CONDITIONS CONTINUE ON NEXT PAGE

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1197-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1198-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS: PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1198-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Diffectory APCO

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters.

 [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1198-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1199-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1199-0 WITH AUTHORIZATION FOR INITIAL COMMISSIONING AND REFRACTORY CURING PERIODS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E; and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- 4. Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 5. This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services

- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1199-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1200-1

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF 85 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ADVANCED COMBUSTION TECHNOLOGY GIDEON ULTRA LOW NOX BURNER OR EQUIVALENT, APPROVED TO OPERATE AT VARIOUS SPECIFIED LOCATIONS: REISSUE S-1547-1200-0 WITH AUTHORIZATION FOR INITIAL **COMMISSIONING AND REFRACTORY CURING PERIODS**

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- This unit is approved for operation at the following locations: SE/4 of Section 33 and SE/4 of Section 34 of T28S, R21E: and SW/4 of Section 2 and NE/4, NW/4, SE/4 and SW/4 of Section 3, T29S, R21E. [District Rule 4102]
- Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- This unit shall be equipped with a convection section with at least 235 square feet of heat transfer surface area per MMBtu/hr of maximum rated heat input (verified by manufacturer). [CEQA]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

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- 6. This unit shall be equipped with variable frequency drive high efficiency electrical motors driving the blower and water pump. [CEQA]
- 7. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rules 4201, 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 8. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 9. The unit shall only be fired on natural gas with sulfur content not to exceed 0.75 gr-S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 10. Emission rates, except during startup, shutdown, initial commissioning and refractory curing, shall not exceed any of the following limits: NOx: 7 ppmvd @ 3% O2 or 0.008 lb-NOx/MMBtu; PM10: 0.0076 lb-PM10/MMBtu; CO: 25 ppmvd @ 3% O2 or 0.0185 lb-CO/MMBtu or VOC: 0.003 lb-VOC/MMBtu. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 11. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406 and 4801] Federally Enforceable Through Title V Permit
- 12. The initial commissioning period is the time required to complete the necessary safety checks, curing of refractory material and the performance tuning of the burner and attendant systems to achieve compliance with the emission limits required by this permit. The commissioning period begins upon first firing of the unit and shall not extend beyond the first 135 hours of actual burner operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The refractory curing period is the time required to gradually increase the firing rate and internal temperature of a unit to thermally temper and set the optimal properties of new refractory material that has been installed as part of a unit's initial commissioning or has been replaced as part of a subsequent maintenance or repair procedure. The refractory curing period following the replacement of material as part of a maintenance or repair procedure shall not exceed 30 hours total of actual burner operation per occurrence. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. During the initial commissioning period and any refractory curing period, operator shall limit emissions to the extent possible by optimizing the performance of the low NOx burner and flue gas recirculation system as can be accommodated by individual initial commissioning and refractory curing activities, by following good work practices and fuel conserving measures and by completing all work in an expeditious manner. Operator shall keep a record of the specific activities undertaken as part of the initial commissioning period and all refractory curing periods and the duration of each activity and shall make the records available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Any of units S-1547-1182 through '-1280 may be installed provided that permitted annual emissions do not exceed any of the following limits: NOx: 49,990 lb/yr; SOx: 17,210 lb/yr; PM10: 62,282 lb/yr; CO: 151,608 lb/yr or VOC: 24,585 lb/yr, consistent with the quantity of ERCs identified in this project. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 16. Annual quantity of natural gas fuel burned in this steam generator shall not exceed 730,000 MMBTU/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed 2 hours each per occurrence. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours per each occurrence. Permittee shall keep accurate records of refractory curing duration and make records readily available to the District upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit

- 20. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months (no more than 30 days before or after the required 36-month source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, exceed the applicable emission limit, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the PTO, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. Shorter time periods for demonstration of compliance after startup or re-ignition may be approved by the APCO by submittal of appropriate technical justification upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320] Federally Enforceable Through Title V Permit
- 34. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320] Federally Enforceable Through Title V Permit
- 35. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, permittee shall demonstrate compliance at least annually. [District Rule 4320] Federally Enforceable Through Title V Permit
- 36. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320] Federally Enforceable Through Title V Permit
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx: 1,460 lb/quarter; SOx: 383 lb/quarter; PM10: 1,387 lb/quarter and VOC: 548 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. ERC Certificate Numbers S-796-2, S-2395-1, S-2958-2, S-1337-5 and S-1032-5 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 40. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternative equipment is equivalent to the authorized equipment. [District Rule 2010] Federally Enforceable Through Title V Permit
- 41. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters. [District Rule 2010] Federally Enforceable Through Title V Permit

42. ATC S-1547-1200-0 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



Appendix C BACT Analysis

Top Down BACT Analysis

Commissioning Process Description

Steam generator initial commissioning activities are required to complete the installation of a new unit. Commissioning operations can be divided into three phases, consisting of: refractory brick curing, safety checking and emission performance tuning, as explained below.

Safety testing is required by the National Fire Prevention Association to ensure that safety systems will operate properly in the event of a system upset. Safety checks take up to 24 hours to complete and are done with the steam generator firing at approximately one third of rated capacity.

New refractory material must be cured over an extended period of time before the affected unit can be utilized for normal steam generating activities. For the curing process, the refractory material is progressively exposed to higher and higher temperatures over a period that ranges from as little as 8 hours to 30 hours, depending on the type and amount of refractory material installed. This is accomplished by firing the steam generator on progressively higher fuel rates during the curing process.

After a steam generator is safety tested and its refractory material cured it must be tuned to meets its NOx and CO emission limits. This can take up to 80 hours.

During these periods of initial commissioning, NOx emissions may reach 30 ppmv and CO 50 ppmv at 3% O2. Other criteria pollutants (SOx, PM10 and VOc) are expected to be emitted at the same levels during initial commissioning as they are during steady state operation.

Top Down BACT Analysis for NOx Emissions:

Step 1 - Identify All Possible Control Technologies

For steam generators of this class and category of source, the District has required units in steady state operation to meet achieved in practice BACT emissions level of 7 ppmv. A NOx limit at 5 ppmv level in steady state operation has been identified as a technologically feasible option, but to date has not been found to be cost effective and has not been required as BACT. These emissions levels have been achieved using ultra low NOx burner designs and/or SCR exhaust gas treatment.

As has previously been explained, given the operational flexibility required to complete initial commissioning activities, it is not practical or necessary to specify emissions limits.

The following have been identified as possible controls or work practice standard that may be employed to reduce emissions of NOx during initial commissioning:

- 1. SCR
- 2. Operation of the low NOx burner accommodated by the specific commissioning activity being undertaken, expeditious completion of commissioning activities and use of good work practice standard to minimize emissions

Step 2 - Eliminate Technologically Infeasible Options

All of the above are feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

- 1. SCR
- 2. Operation of the low NOx burner accommodated by the specific commissioning activity being undertaken, expeditious completion of commissioning activities and use of good work practice standard to minimize emissions

Step 4 - Eliminate Technologically Infeasible Options

Both options are feasible.

Step 4 - Cost Effectiveness Analysis

In project S1084433, it was determined that the use of SCR was not cost effective in steady state operation. Based on the high cost effectiveness of > \$70,000/ton of NOx controlled, the short time frame allowed for initial commissioning activities and the small potential increases in NOx emissions that may occur during these activities, it can be concluded that the use of SCR for initial commissioning is likewise not cost effective.

Step 5 – Select BACT for NOx

1. Operation of the low NOx burner accommodated by the specific commissioning activity being undertaken, expeditious completion of commissioning activities and use of good work practice standard to minimize emissions

Top Down BACT Analysis for VOC Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2010, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

1. Gaseous fuel - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Gaseous fuel - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for VOC

The use of gaseous fuel (natural gas) is selected as BACT for VOC emissions.

Top Down BACT Analysis for PM₁₀ and SOx Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2010, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

 Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for SOx and PM10

The use of natural gas as a primary fuel with a sulfur content not to exceed 0.75 gr-S/100 scf with no back up fuel is selected as BACT for SOx and PM₁₀ emissions.

Top Down BACT Analysis for CO Emissions:

Step 1 - Identify all control technologies

For steam generators of this class and category of source, the District has required units in a steady state operation to meet an achieved in practice BACT emissions level of 50 ppmv. Units with low-NOx burners have consistently demonstrated CO emissions levels in steady state operation of low single digits.

CO emissions below 50 ppmv are expected, but cannot be absolutely assumed for all commissioning activities. As has previously been explained, given the operational flexibility required to complete initial commissioning activities, it is not practical or necessary to specify emissions limits.

The following have been identified as possible controls or work practice standards that may be employed to reduce emissions of CO during initial commissioning:

1. Operation of the low-NOx burner with the maximum FGR that can be accommodated by the specific commissioning activity being undertaken, expeditious completion of commissioning activities and use of good work practice standard to minimize emissions

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Operation of the low NOx burner with the maximum FGR that can be accommodated by the specific commissioning activity being undertaken, expeditious completion of commissioning activities and use of good work practice standard to minimize emissions

Step 4 - Cost Effectiveness Analysis

Only one control technology has been identified and this technology is considered achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for CO

 Operation of the low NOx burner with the maximum FGR that can be accommodated by the specific commissioning activity being undertaken, expeditious completion of commissioning activities and use of good work practice standards to minimize emissions